

UBE Nylon NAP1400F

Polyamide 6 + Polypropylene



General

Generic identification and marking	PA6+PP
Market example	General
Application example	General
Processing example	Injection molding
Elemental Technology	Impact resistant, Heat resistant, Weather resistant, Low water absorption, Calcium chloride resistant
Production area	Japan
Development product	Not applicable

Mechanical property

	Unit	Test standard	Typical value
Tensile strength	MPa	ISO527-1,2	50
Tensile strain at break	%	ISO527-1,2	25
Tensile modulus	MPa	ISO527-1,2	2400
Flexural strength	MPa	ISO178	70
Flexural modulus	MPa	ISO178	2200
Charpy notched impact strength	kJ/m ²	ISO179-1/1eA	12
Rockwell hardness (R scale)	-	ISO2039	112
Rockwell hardness (M scale)	-	ISO2039	48

Thermal property

	Unit	Test standard	Typical value
Melting temperature	°C	ISO11357	215-225
Temperature of deflection under load at 0.45MPa	°C	ISO75-1,2	110
Temperature of deflection under load at 1.8MPa	°C	ISO75-1,2	55

Electrical property

Unit	Test standard	Typical value
------	---------------	---------------

Molding property

Unit	Test standard	Typical value
------	---------------	---------------

Other property

	Unit	Test standard	Typical value
Density	g/cm ³	ISO1183	1.02
Water absorption at equilibrium	%	UBE Method	1.5
Flammability rating	-	UL94	HB

Remarks

* The contents of here written materials were prepared based on materials, information and data available at the present moment. They may be revised because of new knowledge, information and data without notification.

* The data described herein are averaged values obtained by specified measurement: they are not guaranteed figures.

* UBE does not warrant or guarantee the quality or safety of your finished products, including but not limited to implied warranties of merchantability, fitness for a particular purpose and noninfringement of third party rights or

UBE Nylon NAP1400F

Polyamide 6 + Polypropylene



arising from a course of dealing, usage or trade practice even if UBE's products and data herein or any other information proposed by UBE are used to manufacture the finished products. Determination of suitability, merchantability or fitness for a particular purpose of your finished products shall be on your responsibility.

* UBE has no liability or legal responsibility for any issues or problems in relation to standards, regulations, laws, intellectual property rights – especially patent rights, etc. derived from any applications of UBE products for your finished products. So it should be fully researched and studied by yourself.

* UBE highly recommends to read the Safety Data Sheet “SDS” before using UBE products to ensure your safety.

* Do not use UBE products in medical application for the parts involving implanting in human body. Please consult in advance for a medical application or parts in contact with food stuff.

* “UBE NYLON”, “UBESTA” and “UBESTA XPA” are registered trademark in Japan and other countries.

* Copyright of all information in document belongs to UBE Corporation. Reproduction without UBE's permission is strictly forbidden.