

# UBE Nylon 3030JI9L

Polyamide 12



## General

Generic identification and marking	PA12-IP
Market example	Automotive
Application example	Fuel Line
Processing example	Tube molding
Elemental Technology	Impact resistant, Heat resistant, Weather resistant, Single layer
Production area	Japan, Spain
Development product	Not applicable

## Mechanical property

	Unit	Test standard	Typical value
Tensile strength	MPa	ISO527-1,2	30
Tensile strain at break	%	ISO527-1,2	>150
Tensile modulus	MPa	ISO527-1,2	600
Flexural strength	MPa	ISO178	25
Flexural modulus	MPa	ISO178	500
Charpy notched impact strength	kJ/m <sup>2</sup>	ISO179-1/1eA	90
Rockwell hardness (R scale)	-	ISO2039	71
Shore D hardness	-	ISO868	70

## Thermal property

	Unit	Test standard	Typical value
Melting temperature	°C	ISO11357	172-178
Temperature of deflection under load at 0.45MPa	°C	ISO75-1,2	93
Temperature of deflection under load at 1.8MPa	°C	ISO75-1,2	44
Coefficient of linear thermal expansion	x10 <sup>-5</sup> /K	ISO11359-2	16.0

## Electrical property

	Unit	Test standard	Typical value
Volume resistivity	Ω · cm	IEC60093	10 <sup>13</sup>

## Molding property

	Unit	Test standard	Typical value
Mold shrinkage(MD)	%	ISO 294-4 D-2	0.6
Mold shrinkage(TD)	%	ISO 294-4 D-2	1.4

## Other property

	Unit	Test standard	Typical value
Density	g/cm <sup>3</sup>	ISO1183	1.02

## Remarks

\* The contents of here written materials were prepared based on materials, information and data available at the present moment. They may be revised because of new knowledge, information and data without notification.

\* The data described herein are averaged values obtained by specified measurement: they are not guaranteed figures.

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