

UBE Nylon 2020GC4

Polyamide 66



General

Generic identification and marking	PA66-GF20
Market example	Electrical & Electronics
Application example	Consumer Electronics
Processing example	Injection molding
Elemental Technology	Glass fiber reinforced
Production area	Japan
Development product	Not applicable

Mechanical property

	Unit	Test standard	Typical value
Tensile strength	MPa	ISO527-1,2	150
Tensile strain at break	%	ISO527-1,2	3
Flexural strength	MPa	ISO178	150
Flexural modulus	MPa	ISO178	7300
Charpy notched impact strength	kJ/m ²	ISO179-1/1eA	9
Rockwell hardness (R scale)	-	ISO2039	120
Rockwell hardness (M scale)	-	ISO2039	95
Rockwell hardness (R scale) after moisture absorption	-	ISO2039	113

Thermal property

	Unit	Test standard	Typical value
Melting temperature	°C	ISO11357	255-265
Temperature of deflection under load at 1.8MPa	°C	ISO75-1,2	245
Coefficient of linear thermal expansion	x10 ⁻⁵ /K	ISO11359-2	3.5

Electrical property

	Unit	Test standard	Typical value
Arc resistance	sec	ASTMD495	151
Comparative Tracking Index	-	UL746A	0
Volume resistivity	Ω · cm	IEC60093	10 ¹⁵
Volume resistivity after moisture absorption	Ω · cm	IEC60093	10 ¹³

Molding property

Other property

	Unit	Test standard	Typical value
Density	g/cm ³	ISO1183	1.28
Water absorption at equilibrium	%	UBE Method	1.0
Water absorption at saturated	%	UBE Method	6.6
Flammability rating	-	UL94	HB

Remarks

* The contents of here written materials were prepared based on materials, information and data available at the

UBE Nylon 2020GC4

Polyamide 66



present moment. They may be revised because of new knowledge, information and data without notification.

* The data described herein are averaged values obtained by specified measurement: they are not guaranteed figures.

* UBE does not warrant or guarantee the quality or safety of your finished products, including but not limited to implied warranties of merchantability, fitness for a particular purpose and noninfringement of third party rights or arising from a course of dealing, usage or trade practice even if UBE's products and data herein or any other information proposed by UBE are used to manufacture the finished products. Determination of suitability, merchantability or fitness for a particular purpose of your finished products shall be on your responsibility.

* UBE has no liability or legal responsibility for any issues or problems in relation to standards, regulations, laws, intellectual property rights – especially patent rights, etc. derived from any applications of UBE products for your finished products. So it should be fully researched and studied by yourself.

* UBE highly recommends to read the Safety Data Sheet “SDS” before using UBE products to ensure your safety.

* Do not use UBE products in medical application for the parts involving implanting in human body. Please consult in advance for a medical application or parts in contact with food stuff.

* “UBE NYLON”, “UBESTA” and “UBESTA XPA” are registered trademark in Japan and other countries.

* Copyright of all information in document belongs to UBE Corporation. Reproduction without UBE's permission is strictly forbidden.