

# UBE Nylon 1015RXN

Polyamide 6



## General

Generic identification and marking	PA6-MD25
Market example	Automotive, Industrial
Application example	Exterior
Processing example	Injection molding
Elemental Technology	Mineral reinforced, Heat resistant
Production area	Thailand
Development product	Not applicable

Mechanical property	Unit	Test standard	Typical value
Tensile strength	MPa	ISO527-1,2	80
Tensile strain at break	%	ISO527-1,2	3
Tensile modulus	MPa	ISO527-1,2	8200
Flexural strength	MPa	ISO178	125
Flexural modulus	MPa	ISO178	7700
Charpy notched impact strength	kJ/m <sup>2</sup>	ISO179-1/1eA	2
Tensile strength after moisture absorption	MPa	ISO527-1,2	32
Tensile modulus after moisture absorption	MPa	ISO527-1,2	4200
Tensile strain at break after moisture absorption	%	ISO527-1,2	3
Flexural strength after moisture absorption	MPa	ISO178	59
Flexural modulus after moisture absorption	MPa	ISO178	3000
Rockwell hardness (R scale)	-	ISO2039	110
Rockwell hardness (M scale)	-	ISO2039	70
Rockwell hardness (R scale) after moisture absorption	-	ISO2039	79
Rockwell hardness (M scale) after moisture absorption	-	ISO2039	11

Thermal property	Unit	Test standard	Typical value
Melting temperature	°C	ISO11357	215-225
Temperature of deflection under load at 1.8MPa	°C	ISO75-1,2	145

Electrical property	Unit	Test standard	Typical value
---------------------	------	---------------	---------------

Molding property	Unit	Test standard	Typical value
------------------	------	---------------	---------------

Other property	Unit	Test standard	Typical value
Density	g/cm <sup>3</sup>	ISO1183	1.40
Water absorption at equilibrium	%	UBE Method	1.7

## Remarks

\* The contents of here written materials were prepared based on materials, information and data available at the

# UBE Nylon 1015RXN

Polyamide 6



present moment. They may be revised because of new knowledge, information and data without notification.

\* The data described herein are averaged values obtained by specified measurement: they are not guaranteed figures.

\* UBE does not warrant or guarantee the quality or safety of your finished products, including but not limited to implied warranties of merchantability, fitness for a particular purpose and noninfringement of third party rights or arising from a course of dealing, usage or trade practice even if UBE's products and data herein or any other information proposed by UBE are used to manufacture the finished products. Determination of suitability, merchantability or fitness for a particular purpose of your finished products shall be on your responsibility.

\* UBE has no liability or legal responsibility for any issues or problems in relation to standards, regulations, laws, intellectual property rights – especially patent rights, etc. derived from any applications of UBE products for your finished products. So it should be fully researched and studied by yourself.

\* UBE highly recommends to read the Safety Data Sheet “SDS” before using UBE products to ensure your safety.

\* Do not use UBE products in medical application for the parts involving implanting in human body. Please consult in advance for a medical application or parts in contact with food stuff.

\* “UBE NYLON”, “UBESTA” and “UBESTA XPA” are registered trademark in Japan and other countries.

\* Copyright of all information in document belongs to UBE Corporation. Reproduction without UBE's permission is strictly forbidden.